

IN THE CLAIMS:

The following is a complete listing of claims in this application.

Claims 1-13 (canceled).

14. (currently amended) Sonotrode for an ultrasonic welding device having a longitudinal axis, said sonotrode having a head portion comprising at least one working surface for welding metal which is substantially parallel to the longitudinal axis, a front surface which is substantially perpendicular to the at least one working surface, and a back surface,

the sonotrode transferring ultrasonic vibrations in the direction of the longitudinal axis,

wherein ~~at least one of the front surface and the back surface~~ comprises at least one reinforcement for reducing deflection of the at least one working surface, the reinforcement exhibiting triangular geometry in a section of the longitudinal axis.

15. (previously presented) Sonotrode according to claim 14, wherein the reinforcement is a rib.

Claim 16 (canceled).

17. (previously presented) Sonotrode according to claim 14, wherein the reinforcement increases in height over the front surface from a peripheral edge of the front surface at the at least one working surface, in the direction of the longitudinal axis.

18. (previously presented) Sonotrode according to claim 14, wherein the reinforcement runs perpendicular to the at least one working surface.

19. (previously presented) Sonotrode according to claim 14, wherein the reinforcement is shaped in a linear manner.

20. (previously presented) Sonotrode according to claim 14, wherein the reinforcement projects from the entire, or

substantially entire, front surface.

21. (previously presented) Sonotrode according to claim 14, wherein the reinforcement is shaped symmetrically to a symmetry plane in which the longitudinal axis runs.

22. (previously presented) Sonotrode according to claim 14, wherein the reinforcement is shaped in a beaded manner, as a beam in a linear manner, respectively.

23. (previously presented) Sonotrode according to claim 14, wherein the sonotrode is reinforced in such a way that, with ultrasonic excitation, deflection a_z of the sonotrode, acts in the direction of its longitudinal axis (40) by deflecting a_y perpendicular to the working surface (28, 30), where

$$3 \leq a_z / a_y \leq 20.$$

24. (previously presented) Sonotrode according to claim 14, wherein the reinforcement has a maximal extension d , over the front surface, of $3 \text{ mm} \leq d \leq 25 \text{ mm}$.

25. (previously presented) Sonotrode according to claim 24, wherein $5 \text{ mm} \leq d \leq 15 \text{ mm}$.

26. (previously presented) Sonotrode according to claim 14, wherein the reinforcement has a maximal extension d , over the front surface, of 10 mm .

27. (new) Sonotrode according to claim 14, wherein the reinforcement is unitary in structure with the sonotrode head.